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## Exhaust Modification For 2012-2014 Pro-Climb/Pro-Cross 800 Stage 1 or 2 And 950cc Big Bore Kit

You can gain additional performance by modifying your exhaust pipe when coupled with a Stage 1 or 2 Turbo at any elevation. This modification can also be used with the stock exhaust pipe on our 950cc Big Bore Kit at low elevation coupled with our lightweight muffler.

- #1. The process is to remove your exhaust pipe. Remove the aluminum heat shield and insulation.
- #2. Then using a thin profile cut-off wheel, remove a pie shaped piece off the underneath side of the exhaust baffle cone of the pipe. Next, using the cut-off wheel, cut off the internal stinger tab supports inside the exhaust pipe. Then using a band saw or hack saw, cut the stinger off right through the middle of the weld where the exhaust stinger is welded to the exhaust body.
- #3. Discard the internal 6 inch stinger and re-weld the pie piece of the baffle cone back on to the exhaust pipe, then re-weld the stinger on to the exhaust pipe.
- #4. Repaint the exhaust pipe with hi-temp paint and then reinstall the aluminum heat shield and insulation back onto the exhaust pipe and reinstall the exhaust pipe onto the snowmobile.

